

DISASSEMBLE

Work Order ID 60483

July 13, 2010 8:09:24 AM



Page 1

Item ID: D412-702-341

Accept



Setup

Start



Revision ID:

Item Name: 13-Man Shoulder Harness, 3 point

Stop



Start Date: 7/13/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/13/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

U Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9511

A

120



Packaging

Packaging

Packaging

Memo

PULL FROM STOCK:

1 X D412-702-341 B 55462

130



QC21- Final Inspection - Work Order Release

QC

Quality Control

0.00



0.00

7/13/13 07-13

Memo

U 07.13

Picklist Print

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Work Order ID: 60483



Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-702-301		Manufactured	No			105	Each	0.0000	2	-2	59923 1X 58452 1X		
Harness Assembly													
D412-702-303		Manufactured	No			105	Each	0.0000	2	-2	59522 1X 58454 1X		
Harness Assembly													
D412-702-305		Manufactured	No			105	Each	0.0000	1	-1	59645		
Harness Assembly													
D412-702-307		Manufactured	No			105	Each	0.0000	1	-1	59646		
Harness Assembly													
D412-702-309		Manufactured	No			105	Each	0.0000	1	-1	59642		
Harness Assembly													
D412-702-311		Manufactured	No			105	Each	0.0000	1	-1	59648		
Harness Assembly													
D412-702-313		Manufactured	No			105	Each	0.0000	1	-1	59649		
Harness Assembly													
D412-702-315		Manufactured	No			105	Each	0.0000	1	-1	59650		
Harness Assembly													

D412-702-341

B 58462 1/17/10

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Work Order ID: 60483



Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D412-702-317



Manufactured

No

105

Each

0.0000

1

-1

59651



Harness Assembly

D412-702-321



Manufactured

No

105

Each

0.0000

1

-1

59652



Harness Assembly

D412-702-323



Manufactured

No

105

Each

0.0000

1

-1

59653



Grommet

D412-702-059



Manufactured

No

105

Each

6.0000

1

-1

55670



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG122	6	
55670	6	

--	--	--

D3761-1-041



Manufactured

No

105

Each

1.0000

9

-9

-55728



HOOK & LOOP STRIP

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245	1	
57662	1	

--	--	--

D3542-1



Manufactured

No

105

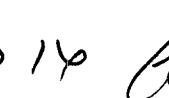
Each

18.0000

2

-2

47140 10



Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245	18	
32606	2	

51309	4	
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59051	12	
-------	----	--

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31309 10



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17

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Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D3571-1



Guide

Manufactured

No

105

Each

17.0000

7

-7



59726 4X

L

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245A

17

58450

17

D3571-3



Guide

Manufactured

No

105

Each

11.0000

2

-2



SP450 3X

471421X

L

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245A

11

57227

1

57363

10

D3572-041



Guide Assembly

Manufactured

No

105

Each

10.0000

2

-2



57227 1X

L

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST260

10

58451

2

59305

8

D3578-041



Doubler

Manufactured

No

105

Each

58.0000

12

-12



SP451

10/13

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST244A

58

52071

58

52071

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Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness. 3 point

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00

D3610-041



Bracket

Manufactured

No

105

Each

8.0000

2

-2



D3618-1



CAP

Manufactured

No

105

Each

77.0000

2

-2



AN4-10A



Bolt

Purchased

No

105

Each

122.0000

4

-4



AN4-16A



Bolt

Purchased

No

105

Each

155.0000

2

-2



Location

Loc Qty

Loc Code

ST356

122

113422

22

114523

100

ST358

155

114523

55

115016

50

115159

50

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Work Order ID: 60483



Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

AN4-25A



Purchased

No

105

Each

82.0000

4

-4



BOLT

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	82	
111605	32	
114330	50	

111605

AN4-27A



Purchased

No

105

Each

52.0000

4

-4



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	52	
113538	2	
114752	50	

113538

AN4-44A



Purchased

No

105

Each

87.0000

2

-2



Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST360	87	
104806	87	

104806

MS24693-S274



Purchased

No

105

Each

63.0000

2

-2



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST288	63	
108560	13	
114718	50	

108560

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Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

MS24694-S56



Purchased

No

105

Each

119.0000

3

-3



SCREW

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST289A	119	
	119	
104407		

MS24694-S58



Purchased

No

105

Each

120.0000

10

-10



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST289A	120	
	120	
104407		

MS24694-S60



Purchased

No

105

Each

119.0000

1

-1



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST289A	119	
	119	
104407		

AN960JD416



NAS1149D0463J

Purchased

No

105

Each

10.0000

26

-26



Washer

AN960JD416L



NAS1149D0416J

Purchased

No

105

Each

277.0000

4

-4



Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST346	277	
110153	277	

M 110153

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Parent Item: D412-702-341



Parent Item Name: 13-Man Shoulder Harness, 3 point

Start Date: 7/13/10

Required Date: 7/13/10

MS21042L4



Purchased

No

105

Each

4,188.000

12

-12



Nut

Start Qty: 1.00

Required Qty: 1.00

[Signature]

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	4188	
113422	68	
114523	28	
114718	92	
114784	2000	<u>1114718</u>
115108	2000	

CR3212-4-4



Purchased

No

105

Each

116.0000

24

-24



Cherry Rivet

Start Qty: 1.00

Required Qty: 1.00

[Signature]

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST311	116	
111359	16	
114716	100	

111359